Jason

James, Kevin <kjames@doerun.com>

Wednesday, December 10, 2014 11:51 PM

Gunter, Jason

Yingling, Mark; Neaville, Chris; Montgomery, Michael; 'martin.kator@dnr.mo.gov';

'robert.hinkson@dnr.mo.gov'; 'brandon.wiles@dnr.mo.gov'; 'Ty Morris (TMorris@barr.com)'

Federal Progress Report - November

removed.txt; September 2014 Pb Results By Month_017.pdf; Federal_ProgressReport-Attachments:

Nov2014.pdf; Remediation Air Report with 4thQ Audit - October 2014.pdf

Categories:

Subject:

Red Category

Jason -

Attached is the November Progress Report for the Federal Site.

Best regards,

Kevin James

Kevin James

Environmental Engineering W: 573.626.2096

C: 573.247.6766

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Air Quality Monitoring Pb results for September 2014

St. Joe State Park

Primary

	AQM Pb res	sults for July 2014				AQM Pb resu	ılts for August 2014			
	St. Joe State Park					St. Joe State Park				
	Primary				Primary					
Sample Number	Date Collected	Sampler:	R	esult	Sample Number	Date Collected	Sampler:	Re	sult	
AC30235	7/1/2014	#1 Primary	0.0178	µg/m³	AC32822	8/3/2014	#1 Primary	0.1339	µg/m³	
AC30253	7/4/2014	#1 Primary	0.0846	µg/m³	AC32840	8/6/2014	#1 Primary	0.0176	µg/m³	
AC30271	7/7/2014	#1 Primary	0.0305	µg/m³	AC32858	8/9/2014	#1 Primary	0.1143	µg/m³	
AC30289	7/10/2014	#1 Primary	0.0276	µg/m³	AC32876	8/12/2014	#1 Primary	0.1226	µg/m³	
AC30307	7/13/2014	#1 Primary	0.1476	µg/m³	AC32893	8/15/2014	#1 Primary	0.0377	µg/m³	
AC30319	7/16/2014	#1 Primary	0.0433	µg/m³	AC32907	8/18/2014	#1 Primary	0.0236	μg/m³	
AC30325	7/19/2014	#1 Primary	0.1332	µg/m³	AC32913	8/21/2014	#1 Primary	0.0082	µg/m³	
AC30331	7/22/2014	#1 Primary	0.0157	µg/m³	AC32919	8/24/2014	#1 Primary	0.0794	µg/m³	
AC30337	7/25/2014	#1 Primary	0.0216	µg/m³	AC32925	8/27/2014	#1 Primary	0.0372	µg/m³	
AC30343	7/28/2014	#1 Primary	0.1262	µg/m³	AC32931	8/30/2014	#1 Primary	0.0215	µg/m³	
AC30368	7/31/2014	#1 Primary	0.0189	μg/m³	August Sum	0.596 A	ugust Average 0.05	96	μg/m³	
July Sum	0.667	July Average 0.06	063636363	63636 µg/m³	Run Days Scheduled	: 10 Actual: 10	August Data Ca	pture Rate	100.000%	
Run Days Scheduled	: 11 Actual: 11	July Data Captu	re Rate	100.000%						

Sample Number	Date Collected	Site:	Result
AC35878	9/2/2014	St. Joe State Park - #1 Primary	0.0101 μg/m³
AC35895	9/5/2014	St. Joe State Park - #1 Primary	0.0158 µg/m³
AC35913	9/8/2014	St. Joe State Park - #1 Primary	0.0244 µg/m³
AC35931	9/11/2014	St. Joe State Park - #1 Primary	0.0034 µg/m³
AC35949	9/14/2014	St. Joe State Park - #1 Primary	0.1061 µg/m³
AC35965	9/17/2014	St. Joe State Park - #1 Primary	0.0056 μg/m³
AC35972	9/20/2014	St. Joe State Park - #1 Primary	0.0248 μg/m³
AC35978	9/23/2014	St. Joe State Park - #1 Primary	0.0463 µg/m³
AC35984	9/26/2014	St. Joe State Park - #1 Primary	0.0384 µg/m³
AC35990	9/29/2014	St. Joe State Park - #1 Primary	0.1115 µg/m³

Three month rolling average: 0.05 µg/m³

September Average 0.03864

Three Month Data Capture Rate: 100%

Run Days Scheduled: 10 Actual: 10 September Data Capture Rate 100.000%

September Sum 0.3864



Remediation Group

Kevin James Environmental Engineering Supervisor kjames@doerun.com

December 10, 2014

Mr. Jason Gunter Remedial Project Manager U.S. Environmental Protection Agency Region 7 - Superfund Branch 11201 Renner Blvd. Lenexa, KS 66219

Re: The Doe Run Company - Federal Mine Tailings Site Monthly Progress Report

Dear Mr. Gunter:

As required by Article XVII, Paragraph 73 of the Administrative Order on Consent (Docket No.VII-97-F-0009) for the referenced project and on behalf of The Doe Run Company, the progress report for the period November 1, 2014 through November 30, 2014 is enclosed. If you have any questions or comments, please call me at 573-626-2096.

Sincerely,

Kevin James

Environmental Engineering Supervisor

Enclosure

c: Mark Yingling – TDRC (electronic only)

Chris Neaville – TDRC (electronic only)

Michael Montgomery – TDRC (electronic only)

Martin Kator – MDNR DSP

Brandon Wiles - MDNR HWP

Ty Morris - Barr Engineering

Federal Mine Tailings Site

Park Hills, Missouri

Monthly Progress Report

Period: November 1, 2014 - November 30, 2014

1. Actions Performed or Completed This Period:

- a. Work continued on the development of the Post-Removal Site Control Plan for the site.
- b. Work continued on the development of the Removal Action Report.

2. Data and Results Received This Period:

- a. Attached are the lead monitoring results for the Missouri Department of Natural Resources Department of State Parks (MDNR-DSP) air monitor located near the Off-Road Vehicle (ORV) Riding Area for September 2014. Neither The Doe Run Company nor Barr Engineering Co. were involved with siting this monitor, collecting the samples, processing the samples, evaluating the data, or verifying the accuracy of the data.
- b. During this period, the ambient air monitoring samples for October were processed and the Ambient Air Monitoring Report for October 2014 was completed. A copy of the Ambient Air Monitoring Report for October is attached.
- c. During this period the quarterly audits of the monitors and the semi-annual audit of the meteorological system was completed. A copy of the 4th Quarter 2013 Lead/PM10 Samplers and Meteorological System Performance Audit Report is attached.

3. Planned Activities for Next Period:

- a. Continue developing the Post-Removal Site Control Plan for the site.
- b. Continue developing the Removal Action Report

4. Changes in Personnel:

- a. Mark Nations has retired from The Doe Run Company and will no longer act as the Project Coordinator.
- b. Kevin James will now be the Project Coordinator for The Doe Run Company. In accordance with Section VII, Paragraph 42, of the above referenced Administrative Order on Consent this will serve as the written notice of the change in Project Coordinators.
- c. The following members of the remediation group working in the Old Lead Belt region have been transferred to positions at the active mining and milling operations Chris Rawlins, Jimmie Minx, Keith Bates, Adam Mills, and Steve Sadler.

5. Issues or Problems Encountered and the Resolution:

a. None.

Monthly Ambient Air Monitoring Report

The Doe Run Company
Old Lead Belt Sites:
Federal, Rivermines, National, and Leadwood

October-2014



SUITE 300 1801 PARK 270 DRIVE ST. LOUIS, MO 63146

Federal Site

Sample Results for October-2014

	St. Joe (Ballfields)		Big River#4		Water Treatmer Plant	
	TSP	Lead	TSP	Lead	TSP	Lead
Sample Date	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3
10/1/14	39	0.021	35	0.014	39	0.007
10/2/14	12	0.007	8	0.007	13	0.028
10/3/14	12	0.007	10	0.000	15	0.028
10/6/14	9	0.007	3	0.007	7	0.021
10/7/14	15	0.007	11	0.014	13	0.049
10/8/14	13	0.014	21	0.013	16	0.014
10/9/14	7	0.000	12	0.007	12	0.007
10/10/14	3	0.000	43	0.007	3	0.000
10/13/14	2	0.000	2	0.000	2	0.000
10/14/14	5	0.000	0	0.007	1	0.000
10/15/14	5	0.007	4	0.007	6	0.021
10/16/14	15	0.138	12	0.007	14	0.021
10/17/14	27	0.021	25	0.007	28	0.078
10/20/14	27	0.041	20	0.007	23	0.055
10/21/14	22	0.014	26	0.007	52	0.156
10/22/14	15	0.013	15	0.007	31	0.094
10/23/14	14	0.149	10	0.013	37	0.068
10/24/14	12	0.021	14	0.013	20	0.041
10/27/14	93	0.141	30	0.007	44	0.049
10/28/14	13	0.007	8	0.007	6	0.021
10/29/14	9	0.007	15	0.013	10	0.020
10/30/14	12	0.034	10	0.013	6	0.007
10/31/14	21	0.007	14	0.000	17	0.007

Monthly Avg. TSP	17	15	18
Monthly Avg. Pb	0.029	0.008	0.034
Sep-14	0.009	0.013	0.017
Aug-14	0.014	0.019	0.024
Rolling 3-Month	0.017	0.014	0.025

Three month rolling average must be less than 0.15 ug/m3

NOTES:

	Big Ri	ver QA
	TSP	Lead
Sample Date	ug/m3	ug/m3
10/2/14	10	0.007
10/7/14	12	0.007
10/9/14	28	0.007
10/14/14	0	0.000
10/16/14	12	0.007
10/21/14	23	0.007
10/23/14	8	0.007
10/28/14	9	0.007
10/30/14	12	0.013

Rivermines

Sample Results for October-2014

Cample Results for	Big River #4		Rivermines South #1		Rivermines North #2		Rivermines East #3	
	TSP	Lead	TSP	Lead	TSP	Lead	TSP	Lead
Sample Date	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3
10/1/14	35	0.014	38	0.014	invalid	invalid	39	0.007
10/2/14	8	0.007	invalid	invalid	6	0.035	13	0.028
10/3/14	10	0.000	13	0.006	11	0.000	15	0.028
10/6/14	3	0.007	5	0.007	7	0.021	7	0.021
10/7/14	11	0.014	20	0.062	19	0.077	13	0.049
10/8/14	21	0.013	24	0.054	17	0.007	16	0.014
10/9/14	12	0.007	11	0.007	20	0.000	12	0.007
10/10/14	43	0.007	5	0.000	3	0.000	3	0.000
10/13/14	2	0.000	0	0.000	4	0.007	2	0.000
10/14/14	0	0.007	0	0.000	1	0.007	1	0.000
10/15/14	4	0.007	10	0.013	5	0.041	6	0.021
10/16/14	12	0.007	12	0.007	17	0.042	14	0.021
10/17/14	25	0.007	33	0.026	21	0.000	28	0.078
10/20/14	20	0.007	31	0.047	20	0.007	23	0.055
10/21/14	26	0.007	73	0.405	23	0.007	52	0.156
10/22/14	15	0.007	17	0.033	11	0.020	31	0.094
10/23/14	10	0.013	23	0.066	10	0.014	37	0.068
10/24/14	14	0.013	30	0.052	12	0.021	20	0.041
10/27/14	30	0.007	34	0.014	41	0.233	44	0.049
10/28/14	8	0.007	18	0.047	9	0.014	6	0.021
10/29/14	15	0.013	26	0.078	7	0.007	10	0.020
10/30/14	10	0.013	12	0.013	18	0.094	6	0.007
10/31/14	14	0.000	68	0.324	17	0.007	17	0.007

Monthly Avg. TSP	15	23	14	18
Monthly Avg. Pb	0.008	0.058	0.030	0.034
Sep-14	0.013	0.051	0.032	0.017
Aug-14	0.019	0.087	0.043	0.024
Rolling 3-Month	0.014	0.065	0.035	0.025

Three month rolling average must be less than 0.15 ug/m3

NOTES:

Rivermines North - 10/1, <23hr run time

Rivermines South - 10/2, <23hr run time, motor bearing failure

		ver QA
	TSP	Lead
Sample Date	ug/m3	ug/m3
10/2/14	10	0.007
10/7/14	12	0.007
10/9/14	28	0.007
10/14/14	0	0.000
10/16/14	12	0.007
10/21/14	23	0.007
10/23/14	8	0.007
10/28/14	9	0.007
9/30/14	32	0.021

National Site

Sample Results for October-2014

							Water Ti	reatment
	Big River #4		Ozark #1		Soccer Park #2			ant
	TSP	Lead	TSP	Lead	TSP	Lead	TSP	Lead
Sample Date	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3
10/1/14	35	0.014	48	0.014	46	0.021	39	0.007
10/2/14	8	0.007	10	0.007	11	0.007	13	0.028
10/3/14	10	0.000	. 11	0.000	13	0.000	15	0.028
10/6/14	3	0.007	invalid	invalid	10	0.021	7	0.021
10/7/14	11	0.014	invalid	invalid	14	0.021	13	0.049
10/8/14	21	0.013	invalid	invalid	18	0.014	16	0.014
10/9/14	12	0.007	invalid	invalid	8	0.007	12	0.007
10/10/14	43	0.007	3	0.000	5	0.000	3	0.000
10/13/14	2	0.000	2	0.000	2	0.007	2	0.000
10/14/14	0	0.007	2	0.000	1	0.000	1	0.000
10/15/14	4	0.007	11	0.020	9	0.021	6	0.021
10/16/14	12	0.007	27	0.014	24	0.014	14	0.021
10/17/14	25	0.007	39	0.007	31	0.007	28	0.078
10/20/14	20	0.007	29	0.007	25 .	0.014	23	0.055
10/21/14	26	0.007	27	0.014	26	0.014	52	0.156
10/22/14	15	0.007	18	0.007	18	0.013	31	0.094
10/23/14	10	0.013	17	0.013	20	0.014	37	0.068
10/24/14	14	0.013	15	0.014	18	0.021	20	0.041
10/27/14	30	0.007	43	0.028	43	0.035	44	0.049
10/28/14	8	0.007	9	0.007	11	0.014	6	0.021
10/29/14	15	0.013	16	0.007	11	0.007	10	0.020
10/30/14	10	0.013	11	0.007	16	0.007	6	0.007
10/31/14	14	0.000	20	0.007	28	0.007	17	0.007

Monthly Avg. TSP	15	19	18	18
Monthly Avg. Pb	0.008	0.009	0.012	0.034
Sep-14	0.013	0.009	0.016	0.017
Aug-14	0.019	0.012	0.015	0.024
Rolling 3-Month	0.014	0.010	0.014	0.025

Three month rolling average must be less than 0.15 ug/m3

NOTES:

Ozark #1 - 10/6 thru 10/9, <23hr run times - bad GFI breaker replaced.

		ver QA
	TSP	Lead
Sample Date	ug/m3	ug/m3
10/2/14	10	0.007
10/7/14	12	0.007
10/9/14	28	0.007
10/14/14	0	0.000
10/16/14	12	0.007
10/21/14	23	0.007
10/23/14	8	0.007
10/28/14	9	0.007
9/30/14	32	0.021

Leadwood

Sample Results for October-2014

Sample Results for								
	Big River #4		Leadwood South #1		Leadwood East #2		Leadwood North #3	
	TSP	Lead	TSP	Lead	TSP	Lead	TSP	Lead
Sample Date	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3	ug/m3
10/1/14	35	0.014	105	0.096	107	0.096	37	0.007
10/2/14	8	0.007	19	0.007	39	0.021	. 9	0.000
10/3/14	10	0.000	14	0.007	11	0.000	11	0.000
10/6/14	3	0.007	16	0.007	7	0.007	3	0.007
10/7/14	11	0.014	9	0.007	9	0.007	8	0.007
10/8/14	21	0.013	20	0.013	31	0.007	12	0.007
10/9/14	12	0.007	8	0.007	6	0.007	7	0.000
10/10/14	43	0.007	6	0.007	6	0.000	3	0.000
10/13/14	2	0.000	1	0.000	1	0.000	0	0.000
10/14/14	0	0.007	1	0.000	0	0.000	1	0.000
10/15/14	4	0.007	6	0.007	7	0.007	9	0.007
10/16/14	12	0.007	12	0.007	14	0.000	7	0.007
10/17/14	25	0.007	30	0.007	22	0.000	25	0.000
10/20/14	20	0.007	22	0.007	20	0.007	17	0.007
10/21/14	26	0.007	26	0.013	28	0.007	25	0.007
10/22/14	15	0.007	12	0.013	20	0.026	14	0.013
10/23/14	10	0.013	26	0.013	17	0.020	20	0.007
10/24/14	14	0.013	17	0.013	13	0.020	12	0.014
10/27/14	30	0.007	35	0.014	43	0.049	24	0.014
10/28/14	8	0.007	2	0.007	8	0.007	6	0.007
10/29/14	15	0.013	15	0.013	12	0.007	14	0.007
10/30/14	10	0.013	9	0.007	21	0.033	7	0.007
10/31/14	14	0.000	21	0.006	18	0.006	14	0.000

Monthly Avg. TSP	15	19	20	12
Monthly Avg. Pb	0.008	0.012	0.014	0.005
Sep-14	0.013	0.019	0.026	0.006
Aug-14	0.019	0.020	0.026	0.004
Rolling 3-Month	0.014	0.017	0.022	0.005

Three month rolling average must be less than 0.15 ug/m3

NOTES:

	Big River QA		
	TSP	Lead	
Sample Date	ug/m3	ug/m3	
10/2/14	10	0.007	
10/7/14	12	0.007	
10/9/14	28	0.007	
10/14/14	0	0.000	
10/16/14	12	0.007	
10/21/14	23	0.007	
10/23/14	8	0.007	
10/28/14	9	0.007	
9/30/14	32	0.021	

Federal Site

Sample Results for October-2014

	St. Joe (Ballfields)	Big River#4	Water Treatment
Sample Date	PM10 (ug/m3)	PM10 (ug/m3)	PM10 (ug/m3)
10/2/14	20	16	18
10/5/14	10	9	9
10/8/14	16	16	11
10/11/14	10	10	9
10/14/14	8	0	0
10/17/14	19	0	23
10/20/14	21	invalid	60
10/23/14	34	19	87
10/26/14	41	98	109
10/29/14	17	127	122

Compliance with NAAQS is less than 150 ug/m3

Monthly Avg. PM10	19	33	45
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NOTES:

	Big River QA
Sample Date	PM10 (ug/m3)
10/2/14	16
10/8/14	16
10/14/14	4
10/20/14	86
10/26/14	103

Rivermines

Sample Results for October-2014

Sample Date	Big River #4 PM10 (ug/m3)	Rivermines South #1 PM10 (ug/m3)	Rivermines North #2 PM10 (ug/m3)	Rivermines East #3 PM10 (ug/m3)
10/2/14	16	15	12	18
10/5/14	9	8	8	9
10/8/14	16	18	13	11
10/11/14	10	10	10	9
10/14/14	0	1	1	0
10/17/14	0	23	11	23
10/20/14	invalid	36	25	60
10/23/14	19	40	13	87
10/26/14	98	52	102	109
10/29/14	127	53	30	122

Compliance with NAAQS is less than 150 ug/m3

Monthly Avg. PM10	33	25	23	45

NOTES:

	Big River QA
Sample Date	PM10 (ug/m3)
10/2/14	16
10/8/14	16
10/14/14	4
10/20/14	86
10/26/14	103

National Site

Sample Results for October-2014

	Big River #4	Ozark #1	Soccer Park #2	Water Treatment
Sample Date	PM10 (ug/m3)	PM10 (ug/m3)	PM10 (ug/m3)	PM10 (ug/m3)
10/2/14	16	17	18	18
10/5/14	9	7	11	9
10/8/14	16	14	15	11
10/11/14	10	8	8	9
10/14/14	0	18	0	0
10/17/14	0	16	14	23
10/20/14	invalid	47	30	60
10/23/14	19	21	23	87
10/26/14	98	55	39	109
10/29/14	127	42	9	122

Compliance with NAAQS is less than 150 ug/m3

Monthly Avg. PM10	33	25	17	45

NOTES:

	Big River QA
Sample Date	PM10 (ug/m3)
10/2/14	16
10/8/14	16
10/14/14	4
10/20/14	86
10/26/14	103

Leadwood

Sample Results for October-2014

	Big River #4	Leadwood South #1	Leadwood East #2	Leadwood North #3
Sample Date	PM10 (ug/m3)	PM10 (ug/m3)	PM10 (ug/m3)	PM10 (ug/m3)
10/2/14	16	18	22	17
10/5/14	9	10	invalid	8
10/8/14	16	12	8	11
10/11/14	10	7	6	9
10/14/14	0	0	0	0
10/17/14	. 0	24	15	11
10/20/14	invalid	13	29	22
10/23/14	19	19	14	14
10/26/14	98	65	80	32
10/29/14	127	110	36	48
3				

Compliance with NAAQS is less than 150 ug/m3

Monthly Avg. PM10	33	28	23	17

NOTES:

Leadwood East #2 - 10/5, <23hr run time

	Big River QA
Sample Date	PM10 (ug/m3)
10/2/14	16
10/8/14	16
10/14/14	4
10/20/14	86
10/26/14	103

Meterological Data - Old Lead Belt October-2014

	24	hr	a	ver	a	ge
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Date	Wind Speed (MPH)	Wind Direction	Sigma-Theta	Temperature (C)	Air Pressure (mmHg)	Rain (Inches)	Power Supply (Volts)
01-Oct-14	4.67	187	26.78	22.17	741	0	13.25
02-Oct-14	4.925	185.9	29.42	22.51	740	1.45	13.21
03-Oct-14	3.539	271.1	37.58	12.99	742	0.05	13.33
04-Oct-14	3.064	246.4	32.88	7.63	744	0	13.43
05-Oct-14	2.394	220	30.94	13.67	739	0	13.41
06-Oct-14	2.142	235	31	15.53	739	0.02	13.35
07-Oct-14	3.264	234	32.05	18.68	741	0.05	13.32
08-Oct-14	2.073	225.9	33.49	16.92	746	0.05	13.31
09-Oct-14	3.122	64.4	37.48	16.87	745	1.46	13.35
10-Oct-14	3.599	16.23	26.59	11.59	746	0.34	13.35
11-Oct-14	3.026	31.6	29.19	11.67	748	0	13.34
12-Oct-14	3.03	162.8	25.03	14.49	742	0.01	13.41
13-Oct-14	7.06	175.4	21.97	18.23	735	0.89	13.35
14-Oct-14	4.24	253.9	31.59	12.42	735	0.17	13.42
15-Oct-14	3.18	288.2	32.12	11.93	741	0	13.44
16-Oct-14	2.731	223.7	27.52	13.92	741	0	13.39
17-Oct-14	3.164	270.8	29.29	15.99	741	0	13.34
18-Oct-14	3.489	319	22.72	10.7	748	0	13.41
19-Oct-14	2.171	222.6	28.51	10.04	749	0	13.44
20-Oct-14	2.729	259.8	24.89	15.51	744	0	13.37
21-Oct-14	2.683	306.1	21.85	12.3	747	0	13.39
22-Oct-14	1.759	122.8	30.13	8.95	751	0	13.44
23-Oct-14	2.34	202.7	24.83	9.58	749	0	13.49
24-Oct-14	1.714	227	33.79	15.21	746	0	13.39
25-Oct-14	1.716	237.2	33.43	18.13	745	0	13.31
26-Oct-14	3.764	181.6	22.62	19.07	743	0	13.31
27-Oct-14	8.51	200.9	20.96	22.19	739	0	13.25
28-Oct-14	4.852	276.6	21.4	15.48	745	0.12	13.32
29-Oct-14	3.147	253.8	23.67	8.25	749	0.89	13.44
30-Oct-14	2.524	215.7	28.6	7.88	746	0.04	13.49
31-Oct-14	8.39	328.9	17.38	5.76	750	0.01	13.51

November 11, 2014

Mr. Greg Henson Chemist The Doe Run Company 881 Main Street Herculaneum, Missouri 63048

RE: 4th Quarter 2014 Lead/PM10 Samplers and Meteorological System Performance Audit Report.

Dear Mr. Henson,

Please find enclosed the worksheets detailing the Lead/PM10 sampler's one-point flow verifications and meteorological sensors accuracy checks that were recently performed on the Doe Run Park Hills Monitoring Network. A copy of the current certifications for the audit devices that were used has also been enclosed.

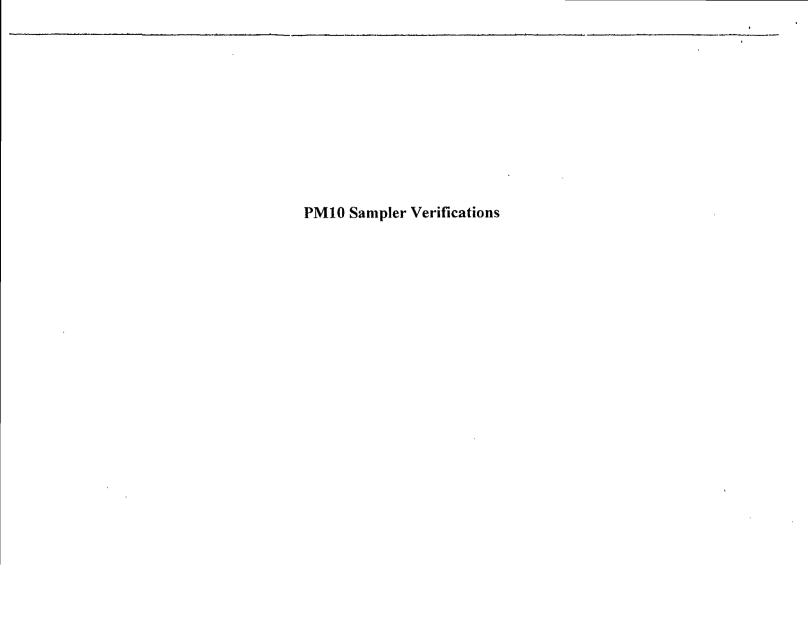
All of the verifications and checks were found to be within expected guidelines.

After reviewing the enclosed information, please feel free to call with any comments or questions. Thank you for your business.

Sincerely,

John A. Kunkel

Inquest Environmental, Inc.





3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date_	October 8, 2014	Auditor	John Kunk	el		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	Big River	Intercept (Qa)	-0.00227			
Sampler	#4 Primary PM10	Temperature	26.1	_°C	299.3	°K
Flow Controller	P2952	Station Pressure	30.09	"Hg	764.3	mmHg
· -		·				

	Flow Rate Audit							
Transfer Orifice		Sampler			Flow Rate	A		
Manometer "H ₂ O	Flow Rate m³/min	Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range	
3.10	1.067	23.80	44.45	0.942	1.141	6.94	± 7%	

	Sampler Operating Flow Rate							
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range		
23.30	43.52	0.943	1.142	1.063	-5.93	± 10%		

Calculations:

Pressure mmHg (Pf) - (" $H_2O/13.6$) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date_	October 8, 2014	Auditor	John Kunk	el	
Operator_	The Doe Run Company	Transfer Orifice	1882		
Location _	Park Hills Network	Slope (Qa)	1.03497		<u>_</u>
Station _	Big River	Intercept (Qa)	-0.00227		
Sampler _	#4 QA PM10	Temperature	26.1	_°C	299.3 °K
Flow Controller	P1019	Station Pressure	30.09	"Hg	764.3 mmHg

1.			Flow Ra	ate Audit			
Transfe	r Orifice		San	npler		Flow Rate	0
Manometer "H ₂ O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range
3.20	1.084	25.00	46.69	0.939	1.150	6.09	± 7%

		low Rate				
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range
24.80	46.32	0.939	1.150	1.080	-4.42	± 10%

Calculations:

Pressure mmHg (Pf) - ("H₂O/13.6) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date_	October 8, 2014	Auditor_	John Kunk	el		_
Operator	The Doe Run Company	Transfer Orifice	1882			_
Location	Park Hills Network	Slope (Qa)	1.03497			_
Station	Ozark Insulation	Intercept (Qa)	-0.00227			-
Sampler	#1 PM10	Temperature _	26.1	_°C	299.3	°K
low Controller	P2950	Station Pressure	30.10	_"Hg	764.5	mmHg

	The second second		Flow Ra	ate Audit			An Train
Transfe	r Orifice		San	npler		Flow Rate	
Manometer "H₂O	Flow Rate m³/min	Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range
3.20	1.084	23.20	43.33	0.943	1.140	5.17	± 7%

	Sampler Operating Flow Rate								
Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range			
23.50	43.89	0.943	1.140	1.081	-4.34	± 10%			

Calculations:

Pressure mmHg (Pf) - ("H2O/13.6) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date	October 8, 2014	Auditor_	John Kunke			
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	St. Joe Park	Intercept (Qa)	-0.00227			
Sampler	#4 PM10	Temperature	23.8	_°C	297.0	°K
low Controller	P4353	Station Pressure	30.14	_"Hg	765.6	mmHg

	7 - 1, 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1		Flow Ra	ite Audit					
Transfei	r Orifice Sampler		Transfer Orifice Sampler		Sample			Flow Rate	A 4 - 1-1 -
Manometer "H ₂ O	Flow Rate m³/min	Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range		
3.10	1.062	23.40	43.70	0.943	1.127	6.12	± 7%		

	Sampler Operating Flow Rate									
Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range				
23.50	43.89	0.943	1.158	1.087	-3.81	± 10%				

Calculations:

Pressure mmHg (Pf) - (" $H_2O/13.6$) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date	October 8, 2014	Auditor	John Kunk	el		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	Leadwood Mill Street	Intercept (Qa)	-0.00227			
Sampler	#2 TSP	Temperature _	26.1	_°C	299.3	°K
Flow Controller	P1018	Station Pressure	30.09	"Hg	764.3	mmHg

	:		Flow Ra	ate Audit			
Transfer	r Orifice		San	npler		Calibratian	A
Manometer "H₂O	Flow Rate m³/min	Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range
3.50	1.133	23.40	43.72	0.943	1.157	2.12	± 7%

Sampler Operating Flow Rate								
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range			
23.30	43.53	0.943	1.157	1.132	1.10 - 1.70			

Calculations:

Pressure mmHg (Pf) - "H₂O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Calibration Error)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date	October 8, 2014	Auditor	John Kunke	<u> </u>		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	Leadwood School	Intercept (Qa)	-0.00227			
Sampler	#2 TSP	Temperature	26.1	_°C	299.3	°K
Flow Controller	P6793	Station Pressure	30.08	_"Hg	764.0	mmHg

	energia. Tenengia		Flow Ra	ate Audit				
Transfe	r Orifice		San	npler		Calibantia.	A	
Manometer "H ₂ O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range	
3.60	1.150	23.30	43.53	0.943	1.223	6.35	± 7%	

Sampler Operating Flow Rate							
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range		
23.50	43.91	0.943	1.223	1.145	1.10 - 1.70		

Calculations:

Pressure mmHg (Pf) - "H₂O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Calibration Error)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date_	October 8, 2014	Auditor	John Kunke	el		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa) _	1.03497			
Station	Leadwood South	Intercept (Qa) _	-0.00227			
Sampler	#1 TSP	Temperature	23.8	_°C	_297.0 °F	〈
Flow Controller	P4559	Station Pressure	30.08	_"Hg	764.0 m	mHg

			Flow Ra	ate Audit			
Transfe	r Orifice		Sar	npler		C. Uh	
Manometer "H₂O	Flow Rate m³/min	Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range
3.70	1.161	23.80	44.47	0.942	1.237	6.55	± 7%

Sampler Operating Flow Rate					
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range
23.90	44.65	0.942	1.237	1.156	1.10 - 1.70

Calculations:

Pressure mmHg (Pf) - "H₂O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Calibration Error)/100)

Calibration Orifice Certification Worksheet



TISCH ENVIRONMENTAL, INC. 145 SOUTH MIAMI AVE VILLAGE OF CLEVES, OH 45002 513.467.9000 877.263.7610 TOLL FREE 513.467.9009 FAX

ORIFICE TRANSFER STANDARD CERTIFICATION WORKSHEET TE-5028A

Date - J		4 Rootsmeter Orifice I.		438320 1882	Ta (K) - Pa (mm) -	292 - 759.46
PLATE OR VDC #	VOLUME START (m3)	VOLUME STOP (m3)	DIFF VOLUME (m3)	DIFF TIME (min)	METER DIFF Hg (mm)	ORFICE DIFF H2O (in.)
1 2 3 4 5	NA NA NA NA	NA NA NA NA NA	1.00 1.00 1.00 1.00	1.3530 1.0430 0.9510 0.8790 0.6660	4.1 6.8 8.1 9.5 16.3	1.50 2.50 3.00 3.50 6.00

DATA TABULATION

Vstd	(x axis) Qstd	(y axis)		Va	(x axis) Qa	(y axis)
1.0143 1.0106 1.0089 1.0070 0.9978	0.7496 0.9690 1.0608 1.1456 1.4983	1.2368 1.5967 1.7491 1.8893 2.4736		0.9945 0.9910 0.9893 0.9874 0.9784	0.7350 0.9501 1.0402 1.1233 1.4691	0.7594 0.9804 1.0740 1.1600 1.5188
Qstd slop intercept coefficie	(b) =	1.65282 -0.00370 0.99999		Qa slope intercept coefficie	= (b) =	1.03497 -0.00227 0.99999
y axis = SQRT[H2O(Pa/760)(298/Ta)]				SORT[H20(T	a/Pall	

CALCULATIONS

Vstd = Diff. Vol[(Pa-Diff. Hg)/760](298/Ta)
Qstd = Vstd/Time

Va = Diff Vol [(Pa-Diff Hg)/Pa]
Qa = Va/Time

For subsequent flow rate calculations:

Qstd = $1/m\{ [SQRT (H2O (Pa/760) (298/Ta))] - b\}$ Qa = $1/m\{ [SQRT H2O (Ta/Pa)] - b\}$ Meteorological Sensor's Accuracy Checks

Inquest Environmental, Inc.

Wind Direction Sensor Performance Audit

Operator The Doe Run Co Location Big River Station Name Meteorological System M Kunkel / C Boston Technician Sensor Mfg RM Young Wind Monitor AQ Sensor Model Serial Number 128618

10.0

Sensor Height

Date 10/29/2014 Start Time 11:15 Stop Time 12:30

Station Declination 0.0 Deg Measured Angle 180.0 Deg Corrected Angle 180.0 Deg 0.0 Deg Alignment Error

Vane	Data Results		
Angle	Logger	Difference ± 3 Deg Limit	Total Error
Degrees 0/360	Degrees 0.6	0.6	0.6
90	89.7	-0.3	-0.3
180	181.1	1.1	1.1
270	270.4	0.4	0.4

Meters

Average Difference (Degrees)	0.4
Average Total Error (Degrees)	0.4

Audit Device	Wind Vane Alignment	Direction
Туре	Pocket Transit	Vane Angle Fixture
Mfg.	Brunton	R.M. Young
Model	5008	18212
Serial No.	5080304492	None

Comments: Wind direction was verified by determining the orientation of the sensor in respect to True North. This was measured using a tri-pod mounted transit aligned along the length of the sensor while locked from rotating. A magnetic declination of 0 degrees was used to determine True North. The linearity of the sensor was determined by aligning the sensor to an indexed test fixture provided by the manufacturer. The four cardinal directions were verified using the fixture. No adjustments were made to the sensor.

Inquest Environmental, Inc. Wind Speed Sensor Performance Audit

Operator The Doe Run Co
Location Big River
Station Name Meteorological System
Auditor(s) M Kunkel / C Boston

Date 10/29/2014
Start Time 11:15
Stop Time 12:30

Sensor Mfg RM Young
Sensor Model Wind Monitor AQ
Serial Number 128618
Sensor Height 10.0 Meters

Audit Standard DAS Response 0.45 Zero 0.00 0.00 0.00 0.62 3.44 3.43 -0.01 300 0.79 600 6.87 6.87 0.00 13.74 0.00 1.14 1200 13.74 20.61 20.61 0.00 1.48 1800 -0.02 2.51 41.22 41.20 3600 3.54 -0.03 5400 61.83 61.80 Average -0.01

± (0.45 MPH + 5%)

Audit Device	Anemometer Drive	
Туре	Variable Speed	
Mfg.	R.M. Young	
Model	18801	
Serial No.	CAO1631	

Comments: Wind speed was verified using a variable speed anemometer drive. The propellor was removed from the sensor and the drive was connected using a flexible connector. The sensor was then rotated in the appropriate direction at several different speeds. Sensor responses were taken from the data logger. No adjustments were made to the sensor.

Inquest Environmental, Inc. Temperature Sensor Performance Audit

Operator	The Doe Run Co
Location	Big River
Station Name	Meteorological System
Technician	M Kunkel / C Boston

Date 10/29/2014
Start Time 11:15
Stop Time 12:30

Sensor Information

Sensor Mfg	Climatronics
Sensor Model	NA
Serial Number	NA
Sensor Height	2 meters

Audit Device	Sensor		
C C	Data Logger	Difference Ci	
0.0	0.2	0.2	
17.7	17.9	0.2	
35.1	35.4	0.3	
	Average	0.2	

Note: The limit for each point is +/- 0.5 °C

	Audit Device
Туре	Digital Thermometer
Mfg.	Control Company
Model	15-077-7
Serial No.	72415694

Comments: The temperature is verified by co-locating the sensor with a certified digital thermometer. The verification is conducted at three levels using two water baths (iced and hot water) and the ambient temperature.

The sensor error was determined by comparing the sensor's data logger response to the display on the certified digital thermometer. No adjustments were made to the sensor.

Inquest Environmental, Inc. Barometric Pressure Sensor Performance Audit

Operator The Doe Run Co
Location Big River
Station Name Meteorological System
Technician M Kunkel / C Boston

Date 10/29/2014
Start Time 11:15
Stop Time 12:30

 Sensor Mfg
 Setra

 Sensor Model
 276

 Serial Number
 2626447

	Data Logger Response		
mm HG	BP mm HG	Difference mm HG	
745.60	749.62	4.02	

Note: Limit is +/- 7.5 mm HG.

	Audit Device
Туре	Digital Barometer
Mfg.	AIR
Model	AIR-HB-1A
Serial No.	6G3745

Comments: The barometric pressure is verified by co-locating the sensor with a certified digital barometer. The verification was conducted at one level after allowing the sensor and calibration device ample time to stabilize.

The sensor error was determined by comparing the sensor's data logger response to the display on the certified digital barometer. No

adjustments were made to the sensor.

Inquest Environmental, Inc. Precipitation Gauge Performance Audit

Operator The Doe Run Co
Location Big River
Station Name Meteorological System
Technician M Kunkel / C Boston

Date 10/29/2014
Start Time 11:15
Stop Time 12:30

 Sensor Mfg
 Texas Electronics

 Sensor Model
 TR525I

 Serial Number
 36611-805

 Diameter (inches)
 6.00

Audit Device	Data Logger Response					
Addit Device	Gauge	Difference				
Known tips	TIPS	70				
96.00	89.00	-7.29				

Note: Limit is +/- 10%.

	Audit Device
Туре	Graduated Beaker
Mfg.	Texas Instruments
Model	FC-525
Serial No.	, NA

Comments: The precipitation gauge output was verified using a field calibration kit supplied by the manufacturer. The kit consists of a graduated beaker and a calibration funnel using a precision orifice at the water outlet.

Water was measured in the beaker and poured into the funnel while mounted on the gauge. The amount of precipitation recorded by the data logger was then compared to the known amount of water passing through the funnel. 100 tips equals one inch of rainfall. The gauge was cleaned and no adjustments were made.

Meteorological Audit Devices Certifications

BRUNTON OUTDOOR GROUP

CERTIFICATE OF CALIBRATION

Equipment Owner

Name:	Environmental Atten: MITCHELL KUNKEL
Address:	3609 Mojaive Burt Ste E
	Columbia, MO 65202
Calibratia - A	Annual Later the Market Control of Control and Tanhanton in accordance with Mill
	traceable to the National institute of Standards and Technology in accordance with Mil has been accomplish on the instrument listed below by comparison with standards
	by the Brunton Outdoor Group. The accuracy and stability of all standards maintained
	Outdoor Group are traceable to national standards maintained by the National Institu
	s and Technology in Washington, D.C. and Boulder, CO. Completed record of all work
	s maintained by the Brunton Outdoor Group and is available for inspection upon reque
.	
	been calibrated to Lietz TM10E serial number 30937 traceable to N.B.S. Number
738227675	this 16TH Day May 20 13
Denovimela v	Packet Transit
Description	TUREL TRUISIL
Purchase Ore	der <u>RA 256426895</u>
Order Numb	er <u>S0-042272</u>
	T CAC
Model Numb	per <u>F-5008</u>
5 1 LW 1	E204301/1/87
Serial Numbe	er <u>508630449</u> 2
Calibration D	Date
	The state of the s
Recalibration	Date May 16, 2014
••	·
	\mathcal{L}_{k}
Signed 4	Aluai Kautu
	Man I was a second
Quality Contr	rol Coordinator



CALIBRATION PROCEDURE 18801/18810 ANEMOMETER DRIVE

DWG: CP18801(A)

REV: C101107 BY: TJT CHK: JC PAGE: 2 of 3 DATE: 10/11/07 W.C. GAS-12

CERTIFICATE OF CALIBRATION AND TESTING

MODEL: SERIAL NUMBER: 18801 (Comprised of Models 18820 Control Unit & 18830 Motor Assembly)

CA01631

R. M. Young Company certifies that the above equipment was inspected and calibrated prior to shipment in accordance with established manufacturing and testing procedures. Standards established by R.M. Young Company for calibrating the measuring and test equipment used in controlling product quality are traceable to the National Institute of Standards and Technology.

Nominal Motor Rpm	Output Frequency Hz (1)	Calculated Rpm (2)	Indicated Rpm (3)
600	320	600	600
1200	640	1200	1200
2400	1280	2400	2400
4200	2240	4200	· 4200
6,000	3200	6000	6000
8,100	4320	8100	8100
9,900	5280	9900	9900
Z	Clockwise and Counter	rclockwise rotation veri	fied

į.								
(1) (2) (3)	Measured at the optical encoder output. Frequency output produces 32 pulses per revolution of motor shaft. Indicated on the Control Unit LCD display.							
	* Indicates out of tolerance							
X	No Calibration Adjustments Required	As Found As Left						
Trace	eable frequency meter used in calibration	Model: <u>DP5740</u> SN: <u>4683</u>						
	of inspection 15 Nov 2013 one Year	•						
		Tested By						

Filename: CP18801(A).doc



Calibration complies with ISO/IEC 17025, ANSI/NCSL Z540-1, and 9001



Cert. No.: 4000-5654260

Traceable® Certificate of Calibration for Digital Thermometer

Cust ID:Inquest Environmental Inc., 3609 Mojave Ct. Suite E, Attn. Mitchell Kunkel, Columbia, MO 65202 U.S.A. (RMA:983601) Instrument Identification:

Model Numbers: 15-077-8, FB50266, 245BY S/N: 21357521 Manufacturer: Control Company

Model: 15-077-7

S/N: 72415694

Standards/Equipment:

<u>Description</u>	Serial Number	Due Date	NIST Traceable Reference
Temperature Calibration Bath TC-179	A45240		
Thermistor Module	A17118	2/1,3/14	1000332071
Temperature Probe	128	2/20/14	6-B48Z9-30-1
Temperature Calibration Bath TC-218	A73332		
Thermistor Module	A27129	10/25/14	1000346002
Temperature Probe	5202	11/30/14	15-B15PW-1-1
Temperature Calibration Bath TC-275	B16388		
Digital Thermometer	B16815	8/12/14	1000341 9 67
PRT Temperature Probe	02022	8/14/15	B3812004

Certificate Information:

Technician: 68

Procedure: CAL-06

Cal Date: 1/17/14

Cal Due: 1/17/15

Test Conditions:

24.5°C

32.0 %RH 1026 mBar

Calibration Data:

		. –										
	Unit(s)	Nominal	As Found	In Tol	Nominal	As Left	in Tol	Min	Max	±U	TUR	
•	°C	0.000	0.006	Y	0.000	0.000	Y	-0.050	0.050	0.013	3.B:1	_
-	°C	25.003	25.003	Y	25.003	24.999	Y	24,953	25.053	0.023	. 2.2:1	_
-	°C	60.000	59.988	Y	60.000	60.002	Y	59.950	60.050	0.014	3.6:1	_
-	°C	99,998	99.961	Y	99.998	100.000	Y	99.948	100.048	0.018	2.8:1	_

This instrument was calibrated using instruments Traceable to National Institute of Standards and Technology.

A Test Uncertainty Ratio of at least 4:1 is maintained unless otherwise stated and is calculated using the expended measurement uncertainty. Uncertainty evaluation includes the instrument under test and is calculated in accordance with the ISO "Guida to the Expression of Uncertainty in Measurement" (GUM). The uncertainty represents an expended uncertainty using a coverage factor k=2 to approximate a 85% confidence level. In tolerance conditions are based on test results failing within specified limits with no reduction by the uncertainty of the measurement. The results contained herein relate only to the Item calibrated. This certificate shall not be reproduced except in full, without written approval of Control Company.

Nominal=Standard's Reading; As Left=Instrument's Reading; In Tol=in Tolerance; Min/Max=Acceptance Range; ±U=Expanded Measurement Uncertainty; TUR=Test Uncertainty Ratio; Accuracy=±(Max+Min)/2; Min = As Left Nominal(Rounded) + Tolerance; Oete=MM/DD/YY

Maintaining Accuracy:

In our opinion once calibrated your Digital Thermometer should maintain its accuracy. There is no exact way to determine how long calibration will be maintained. Digital Thermometers change little, if any at all, but can be affected by aging, temperature, shock, and contamination.

Recalibration:

For factory calibration and re-confideation traceable to National Institute of Standards and Technology contect Control Company.

CONTROL COMPANY 4455 Rex Road Friendswood, TX 77546 USA Phone 281 482-1714 Fax 281 482-9448 service@control3.com www.control3.com

Control Company is an ISO 17025:2005 Calibration Laboratory Accredited by (A2LA) Arrerican Association for Laboratory Accreditation, Certificate No. 1750.01

Control Company is ISO 8001:2008 Quality Certified by (DNV) Det Norske Veritas, Certificate No. CERT-01805-2005-AQ-HOU-RvA

International Laboratory Accreditation Cooperation (ILAC) - Multilateral Recognition Arrangement (MRA).

Page 1 of 1

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MASS INSTRUMENT CORPORATION

6711 OLD BRANCH AVENUE . CAMP SPRINGS, MD 20748-6990 . (301) 449-5454 . FAX (301) 449-5455

- CALIBRATION

REPORT

BAROMETER/ALTIMETER AIR Model AIR-HB-lA Serial No. 6G3745

POINT PRESSURE READOUT ERROR REQUI	
1 930.00 931.9 +1.9 -1.	9
2 970.00 971.9 +1.9 ~1.	9 .
3 1010.00 1012.0 +2.0 -2.	0
4 1050.00 1051.9 +1.9 -1.	9
5 1018.01 1019.9 +1.9 -1.	9

NOTES:

- 1. All data are in Millibars (hPA) and were taken at 75 F (24 C).
- 2. To correct the Digital Readout of the instrument, either algebraically add the CORRECTION REQUIRED to, or algebraically subtract the READOUT ERROR from, the readout shown on the instrument.
- 3. The TEST PRESSURE was generated using Type A-1 Barometer S/N 3327, and was approached in an increasing-pressure direction.
- 4. The TEST PRESSURE for TEST POINT 5 was ambient atmospheric pressure.
- 5. The BAROMETER/ALTIMETER was horizontal during the calibration.
- The LCD screen of the BAROMETER/ALTIMETER has some trash in the center of the display, but it does not interfer with the readout.
- 7. Although the Digital Readout of the instrument can be adjusted to incorporate the average CORRECTION REQUIRED, this has not been done.

Calibration Date: 5 February 2014

By: Beneul & House

Bernard I. Hass

(SEAL)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date	October 8, 2014	Auditor	John Kunke	el		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location_	Park Hills Network	Slope (Qa)	1.03497			
Station	Rivermines Wood St.	Intercept (Qa) _	-0.00227		. <u>.</u>	
Sampler_	#2 TSP	Temperature_	25.0	_°C	298.2	°K
Flow Controller	P2941	Station Pressure	30.11	"Hg	764.8	mmHg

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Transfe	r Orifice		San	npler		C-1:h	A 4 - 1-1 -
Manometer "H₂O	Flow Rate m³/min	Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range
3.60	1.147	23.80	44.47	0.942	1.227	6.97	± 7%

Sampler Operating Flow Rate								
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range			
23.80	44.47	0.942	1.227	1.141	1.10 - 1.70			

Calculations:

Pressure mmHg (Pf) - "H₂O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100



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Date	October 8, 2014	Auditor	John Kunke	el		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	Rivermines Quarry	Intercept (Qa)	-0.00227			
Sampler	#1 TSP	Temperature	26.1	_°C	299.3	°K
Flow Controller	P2940	Station Pressure	30.11	"Hg	764.8	mmHg

			Flow Ra	ate Audit		i i	
Transfe	r Orifice		Sar	npler		Calibration	0.000m4=hla
Manometer "H ₂ O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range
3.60	1.149	24.10	45.03	0.941	1.227	6.79	± 7%

Sampler Operating Flow Rate									
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range				
24.30	45.40	0.941	1.227	1.144	1.10 - 1.70				

Calculations:

Pressure mmHg (Pf) - "H2O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date	October 8, 2014	Auditor_	John Kunk	el		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	Rivermines Water Plant	Intercept (Qa)	-0.00227			
Sampler	#3 TSP	Temperature_	23.8	_°C	297.0	°K
Flow Controller	P4475	Station Pressure _	30.13	"Hg	765.3	mmHg

4 1 4 4 1	1	and the second	Flow Ra	ate Audit			
Transfer	Orifice		San	npler		C-111	
Manometer "H₂O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range
3.60	1.144	23.70	44.28	0.942	1.220	6.64	± 7%

Sampler Operating Flow Rate								
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range			
23.60	44.09	0.942	1.220	1.139	1.10 - 1.70			

Calculations:

Pressure mmHg (Pf) - "H₂O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date_	October 8, 2014	Auditor	John Kunk	ei		
Operator_	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			٠
Station	Hanley Park	Intercept (Qa)	-0.00227			
Sampler	#2 TSP	Temperature	23.8	_°C	297.0 °	°K
Flow Controller	P4474	Station Pressure	30.13	"Hg	765.3	mmHg

	Val.		Flow Ra	ate Audit			
Transfe	r Orifice		San	npler		C-lib andi-	A
Manometer "H ₂ O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range
3.60	1.144	23.60	44.09	0.942	1.213	6.03	± 7%

Sampler Operating Flow Rate								
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range			
23,90	44.65	0.942	1.213	1.140	1.10 - 1.70			

Calculations:

Pressure mmHg (Pf) - "H₂O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date	October 8, 2014	Auditor_	John Kunk	el		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	St Joe Park	Intercept (Qa)	-0.00227			
Sampler	#4 TSP	Temperature	23.8	_°C	297.0	°K
Flow Controller	P6792	Station Pressure	30.14	"Hg	765.6	mmHg

		> 1.	Flow Ra	ate Audit		5 gr (g 54 a	
Transfe	r Orifice		San	npler		Calibuatia	A
Manometer "H₂O	Flow Rate m³/min	Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range
3.70	1.160	23.30	43.53	0.943	1.224	5.52	± 7%

Sampler Operating Flow Rate								
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range			
23.20	43.35	0.943	1.224	1.156	1.10 - 1.70			

Calculations:

Pressure mmHg (Pf) - "H₂O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100



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Date	October 8, 2014	Auditor_	John Kunk	el		
Operator_	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa) _	1.03497			
Station	National Ozark Insulation	Intercept (Qa)	-0.00227			
Sampler	#1 TSP	Temperature _	26.1	_°C	299.3 °	'K
Flow Controller	P2939	Station Pressure	30.10	"Hg	764.5 r	nmHg

			Flow Ra	ate Audit		11.	
Transfei	r Orifice	Sampler			0 111 11		
Manometer "H₂O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range
3.70	1.165	23.50	43.91	0.943	1.233	5.84	± 7%

Sampler Operating Flow Rate								
Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range			
23.40	43.72	0.943	1.233	1.161	1.10 - 1.70			

Calculations:

Pressure mmHg (Pf) - "H₂O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100



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Date	October 8, 2014	Auditor	John Kunke	<u> </u>		
Operator	The Doe Run Company	Transfer Orifice	1882	<u></u>		
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	Big River QA	Intercept (Qa)	-0.00227			
Sampler	#4 TSP	Temperature	26.1	_°C	299.3	°K
Flow Controller	P1019	Station Pressure	30.09	"Hg	764.3	mmHg

	3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		Flow Ra	ate Audit			
Transfe	r Orifice	Sampler			C III		
Manometer "H₂O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range
3.50	1.133	24.20	45.21	0.941	1.153	1.77	± 7%

Sampler Operating Flow Rate								
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range			
24.00	44.84	0.941	1.153	1.133	1.10 - 1.70			

Calculations:

Pressure mmHg (Pf) - "H₂O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100



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Date_	October 8, 2014	• Auditor_	John Kunke	el		
Operator_	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497		·	
Station	Big River Primary	Intercept (Qa)	-0.00227			
Sampler_	#4 TSP	Temperature_	26.1	_°C	299.3	°K
Flow Controller	P4557	Station Pressure	30.09	_"Hg	764.3	mmHg

Flow Rate Audit									
Transfe	r Orifice		San	npler	-	Calibration	A		
Manometer "H₂O	Flow Rate m³/min	Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Calibration Error %	Acceptable Range		
3.70	1.165	24.60	45.96	0.940	1.233	5.84	± 7%		

Sampler Operating Flow Rate								
Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Acceptable Range			
24.70	46.15	0.940	1.233	1.161	1.10 - 1.70			

Calculations:

Pressure mmHg (Pf) - "H₂O * 1.86832

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Calibration Error - (Sampler Flow-Orifice Flow)/Orifice Flow*100

Lead/TSP Sampler Verifications



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date_	October 8, 2014	Auditor_	John Kunke	el		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	Leadwood (south)	Intercept (Qa)	-0.00227			
Sampler_	#1 PM10	Temperature_	23.8	_°C	297.0	°K
Flow Controller	P1500	Station Pressure	30.08	_"Hg	764.0	mmHg

	**************************************		Flow Ra	te Audit				
Transfe	r Orifice	Sampler			Flow Rate	A		
Manometer "H₂O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range	
3.30	1.097	23.40	43.70	0.943	1.152	5.01	± 7%	

Sampler Operating Flow Rate								
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range		
23.20	43.33	0.943	1.152	1.094	-3.19	± 10%		

Calculations:

Pressure mmHg (Pf) - ("H₂O/13.6) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date	October 8, 2014	Auditor_	John Kunke	el		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	Leadwood (school)	Intercept (Qa)	-0.00227			
Sampler	#2 PM10	Temperature	26.1	_°C	299.3	°K
Flow Controller	P6071	Station Pressure	30.08	_"Hg	764.0	mmHg

			Flow Ra	ite Audit		f. 7 f.		
Transfe	r Orifice	Sampler				Flow Rate	A	
Manometer "H ₂ O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range	
3,30	1.101	22.90	42.77	0.944	1.168	6.09	± 7%	

	Sampler Operating Flow Rate								
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range			
23.00	42.96	0.944	1.168	1.097	-2.92	± 10%			

Calculations:

Pressure mmHg (Pf) - ("H₂O/13.6) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date_	October 8, 2014	Auditor	John Kunkel			
Operator	The Doe Run Company	Transfer Orifice	1882		·	
Location	Park Hills Network	Slope (Qa)	1.03497			
Station	Leadwood Mill Street	Intercept (Qa)	-0.00227			
Sampler	#2 PM10	Temperature	26.1	_°C	299.3 °K	
Flow Controller	P1018	Station Pressure	30.09	"Hg	764.3 mm	ιHε

1 4 4	1 - 1 - P - 1		Flow Ra	ate Audit					
Transfe	ansfer Orifice Sampler		Transfer Orifice		Sampler			Flow Rate	A
Manometer "H ₂ O	Flow Rate m³/min	Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range		
3.20	1.084	22.90	42.77	0.944	1.158	6.83	± 7%		

	Sampler Operating Flow Rate								
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range			
23.00	42.96	0.944	1.158	1.079	-4.51	± 10%			

Calculations:

Pressure mmHg (Pf) - ("H₂O/13.6) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date_	October 8, 2014	Auditor	John Kunke	el .		
Operator_	The Doe Run Company	Transfer Orifice	1882			
Location_	Park Hills Network	Slope (Qa)	1.03497			
Station	Rivermines (Wood Street)	Intercept (Qa)	-0.00227			
Sampler_	#2 PM10	Temperature	25.0	_°C	298.2 °	'K
Flow Controller_	P4507	Station Pressure	30.11	_"Hg	764.8 r	nmHg

		i	Flow Ra	ite Audit			-	
Transfe	r Orifice		Sampler			Flow Rate	A	
Manometer "H₂O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range	
3.10	1.064	23.40	43.70	0.943	1.132	6.39	± 7%	

<u> </u>	Sampler Operating Flow Rate									
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range				
23.60	44.08	0.942	1.131	1.059	-6.28	± 10%				

Calculations:

Pressure mmHg (Pf) - ("H2O/13.6) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date	October 8, 2014	Auditor	John Kunk	el		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			_
Station	Rivermines (Quarry)	Intercept (Qa)	-0.00227			_
Sampler	#1 PM10	Temperature	26.1	_°C	299.3	°K
Flow Controller	P4601	Station Pressure	30.11	"Hg	764.8	mmHg

			Flow Ra	ate Audit		en e		
Transfer Orifice			Sampler			Flow Rate	A	
Manometer "H ₂ O	Flow Rate m³/min	Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range	
3.10	1.066	23.40	43.70	0.943	1.115	4.60	± 7%	

Sampler Operating Flow Rate								
Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range		
23.00	42.96	0.944	1.116	1.065	-5.75	± 10%		

Calculations:

Pressure mmHg (Pf) - ("H₂O/13.6) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

Date	October 8, 2014	Auditor_	John Kunk	ei 		
Operator	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)_	1.03497			
Station	Rivermines (Water PInt)	Intercept (Qa)	-0.00227			
Sampler	#3 PM10	Temperature_	23.8	°C	297.0	٥K
Flow Controller	P2951	Station Pressure	30.11	"Hg	764.8	mmHg

	and the second		Flow Ra	ite Audit			
Transfer Orifice		Sampler			Flow Rate	Atable	
Manometer "H₂O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range
3.20	1.079	23.10	43.14	0.944	1.141	5.75	± 7%

Sampler Operating Flow Rate								
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range		
23.10	43.14	0.944	1.141	1.075	-4.87	± 10%		

Calculations:

Pressure mmHg (Pf) - (" $H_2O/13.6$) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)



3609 Mojave Court, Suite E Columbia, Missouri 65202 573-474-8110

· Date_	October 8, 2014	Auditor	John Kunk	el		
Operator_	The Doe Run Company	Transfer Orifice	1882			
Location	Park Hills Network	Slope (Qa)	1.03497			
Station_	Hanley Park	Intercept (Qa)	-0.00227			
Sampler	#2 PM10	Temperature	23.8	_°C	297.0 °	K
Flow Controller	P2949	Station Pressure	30.13	_"Hg	<u>765.3</u> n	nmHg

	· · · · · · · · · · · · · · · · · · ·		Flow Ra	ate Audit		1175		
Transfe	r Orifice	Sampler			Flow Rate	A t- t- t-		
Manometer "H₂O	Flow Rate m³/min	Manometer "H ₂ O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Percent Difference	Acceptable Range	
3.10	1.062	23.10	43.14	0.944	1.135	6.87	± 7%	

	. <u> </u>		- : - :			
Manometer "H₂O	Pressure (Pf)	Press. Ratio (Po/Pa)	Flow Rate m³/min	Corrected Flow Rate	Design % Difference	Acceptable Range
23.20	43.33	0.943	1.158	1.078	-4.60	± 10%

Calculations:

Pressure mmHg (Pf) - ("H₂O/13.6) * 25.4

Pressure Ratio (Po/Pa) - 1-Pf/Pa

Orifice Flow Rate (Qa) - 1/Slope*(Sqrt("H2O*(Ta/Pa))-Intercept)

Sampler Flow Rate (Qa) - Taken from the look-up tables

Flow Rate Percent Difference- (Sampler Flow-Orifice Flow)/Orifice Flow*100

Corrected Flow Rate - Operating Flow*((100-Percent Difference)/100)